

Trust and Reliability through Unified Simulation and Testing for Additive Manufacturing

Andrew R. Kitahara¹, George R. Weber², and Edward H. Glaessgen²

¹ National Institute of Aerospace, Hampton, VA
² National Aeronautics and Space Administration Langley Research Center, Hampton, VA

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All charts credit: NASA

What is TRUST-AM?

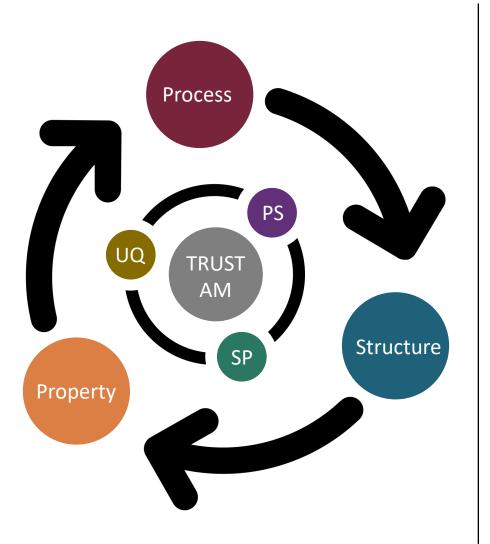


 Hardware and software platform to prototype computational materials-informed qualification and certification (Q&C)

- Centralization and standardization of data formats
 - Major focus on data-at-rest and documentation
 - Team awareness of available datasets and models
- Backbone for data interoperability
 - Experimental data ←→ model results
 - Access and query data repository
 - Working towards full spatial and temporal data registration

Developing AM Capabilities at NASA LaRC





Modeling capabilities

- Thermal history
- Process control
- Microstructure evolution
- Defect formation
- Crack nucleation
- Crack propagation
- Fatigue damage accumulation
- Fatigue time scaling
- Grain-scale constitutive model
- Microstructure and surface

Measurement capabilities

- Melt pool imaging
- Thermal rise
- Optical/ electron microscopy
- Automated serial sectioning
- Electron backscatter diffraction
- X-ray computed tomography
- High-resolution strain
- In-situ/ ex-situ fatigue loading
- Video image correlation

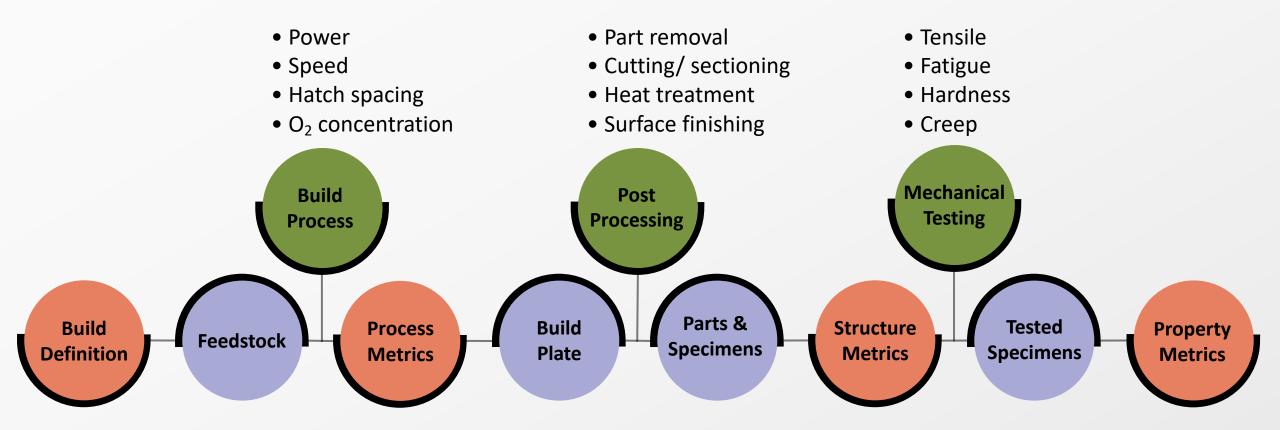
We develop schema around the data we have

Computational Materials-Informed Qualification and Certification (Q&C)



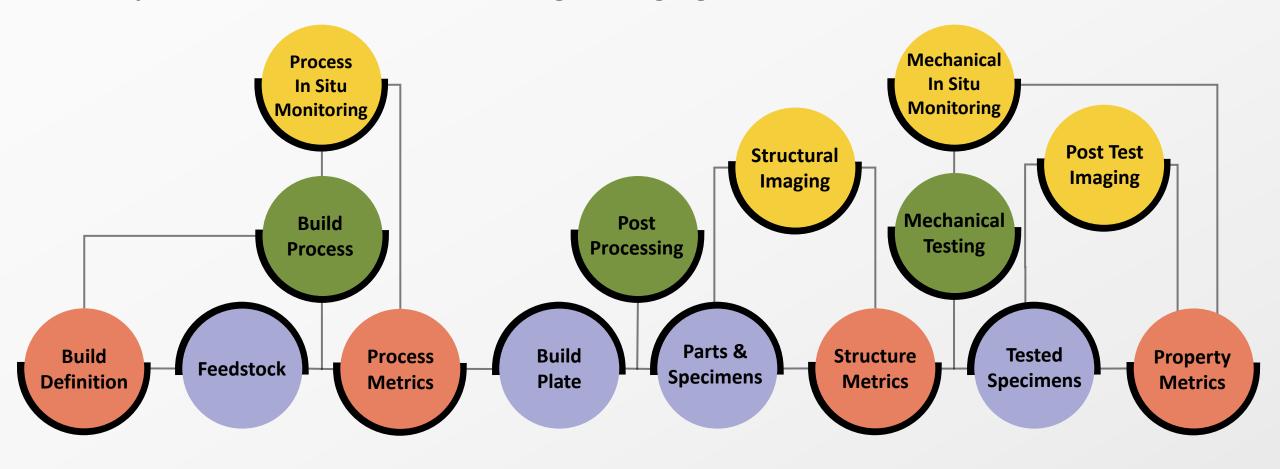
- Step 1: Populate a well-pedigreed experimental dataset
- Step 2: Systematically insert models, validate, and quantify uncertainty
- Step 3: Augment Q&C with computational modeling capabilities
- Step 4: Expand scope from coupons to parts
- Step 5: Iterate and deploy

TRUST-AM Data Model **AM Specimen Timeline**



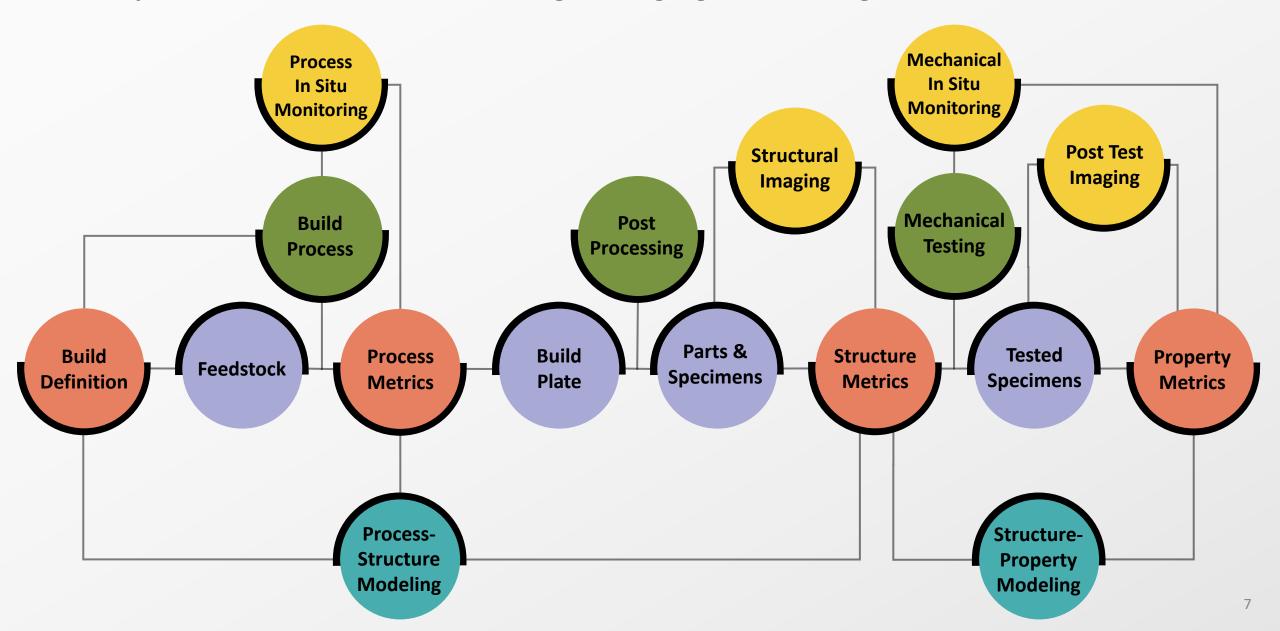
TRUST-AM Data Model

AM Specimen Timeline + Monitoring + Imaging



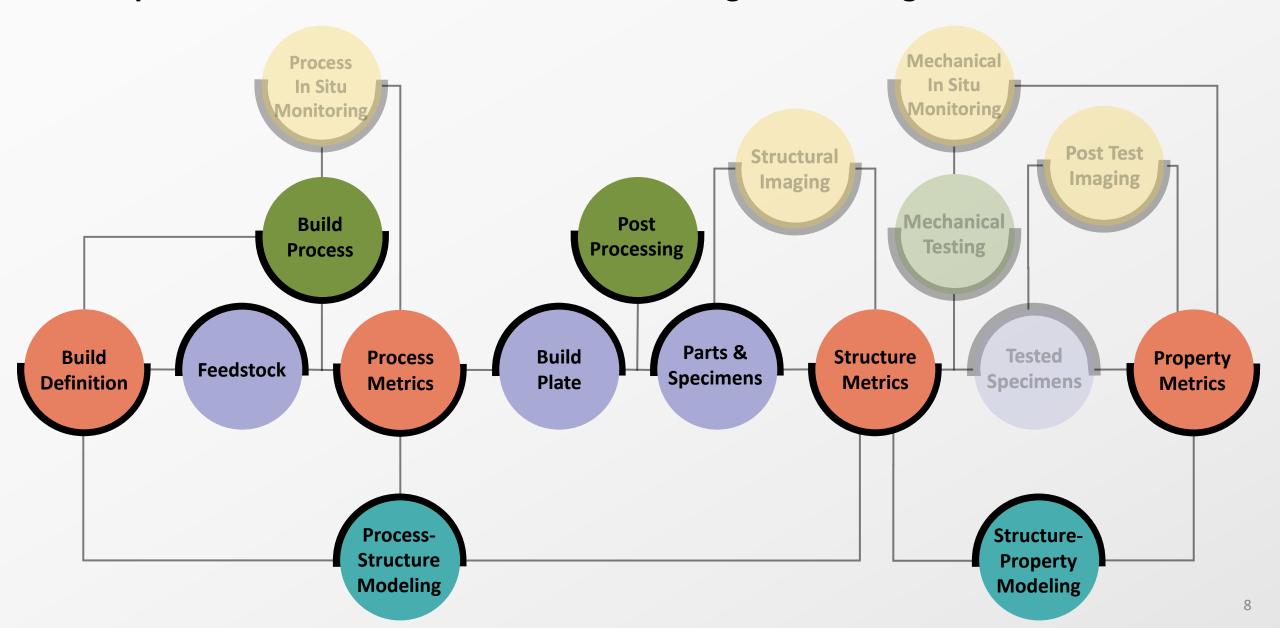
TRUST-AM Data Model

AM Specimen Timeline + Monitoring + Imaging + Modeling



TRUST-AM Data Model

AM Specimen Timeline – Lower Cost Q&C Through Model Augmentation



Data Server and Software



- Data storage and organization
 - PostgreSQL database running 24/7 on server
 - 260+ TB of usable storage
- Version-controlled development with Git
- Interact with data
 - GUI (Dash, web-based client)
 - API (Python)

Data Toolkit

PostgreSQL

Python

Pandas

Plotly | Dash

GitLab

TRUST-AM Data Model **AM Specimen Timeline**

